

ARCHITECTURAL POWDER COATING

STANDARD CURE POWDER COATING BASED ON POLYESTER CONFORMING TO AAMA 2603

Typical applications

- Building Aluminium Fascade
- Petrol Dispenser
- Lamp Post
- Garden Furniture
- Control Panel
- A/C
- Genset Canopy

*Available in TGIC and TGIC Free variety

Product Performance

Standard Packaging	10 kg & 20 Kg cartons
Specific Gravity	1.3 -1.7 g/cm3 depending on colors
Storage Stability	Use before: 6 months (from month of mfg). Store below 30°C, avoid direct and extended heat exposure.

Features

- Highly weathering resistant
- Good mechanical properties
- Good aesthetics

Performance (When cured at 200°C/ 10 Min EMT)

Test	Test Method	Series PP Glossy	Series PP Semi-Glossy	Series PP Matt	Series Texture
Film Thickness microns	ASTM D 1400-94	60 - 80	60 - 80	60 - 80	60 - 80
Gloss @ 60°	ASTM D523-89	80 - 90	50 - 65	15 - 30	NA
Adhesion	ASTM D 3359-95	Gt-0	Gt-0	Gt-0	Gt-0
Bending	ISO 1519	5 mm	5 mm	5 mm	5 mm
Impact Resistance inlb	ASTM D2794	160	160	160	160
Pencil Hardness	ASTM D3363-92	H	H	H	H
Salt Spray Test	ASTM B117-95	1500 hours			
Humidity Resistance	ASTM D4585-92	1500 hours			

Note: Above tests done on Chromated Aluminium

Finish

Finish	Gloss*
Smooth Glossy	80 - 90
Smooth Semi-Glossy	45 - 65
Matt	15 - 30
Fine Texture	--

All RAL colors are available. Special custom colors can be made available upon inquiry with a minimum order of 100 kg. Fine texture finishes require a 150 kg minimum order.

* Gloss level at 60° angle (doesn't apply to metallic effect powder coatings).

Pretreatment

	Steel	Alum inum	Galva nised	Cast Steel	HR Steel
Degreasing					
Chromating					
Chrome Free					
Derusting					
Iron Phosphate					
Zinc Phosphate					
Blasting					
Sweep Blast					

Processing Instructions

The guidelines for application must be strictly observed.

Disclaimer The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the MSDS and the TDS for this product. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.